

Work Order ID 58105

April 23, 2010 10:09:25 AM

PRELIMINARY ISSUE

Page 1

Item ID: D3403-5

Accept

Revision ID: PRELIM

Item Name: Bushing

Start Date: 4/23/10

Start Qty: 16.00

Required Date: 4/23/10

Req'd Qty: 16.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3403

PC1

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA925 &amp; Dwg D340311

Folio Rev: *W/A*Dwg Rev: *W/A*

2-Deburr

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

*→ inspect to per Day  
8:00am-27**16* *Ø**16* *Ø**16* *Ø*

# Work Order ID 58105

April 23, 2010 10:09:25 AM



Page 2

Item ID: D3403-5

Accept



Setup Start



Revision ID: PRELIM

Item Name: Bushing

Stop



Start Date: 4/23/10

Start Qty: 16.00



Cust Item ID:

Required Date: 4/23/10

Req'd Qty: 16.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

58105

0.00

Packaging

10-04-27

10-04-27

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 10/10/07 AUTH MR

RELEASED

DATE 10.10.07

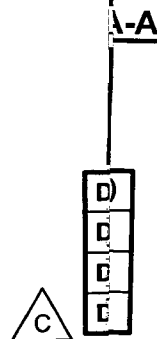
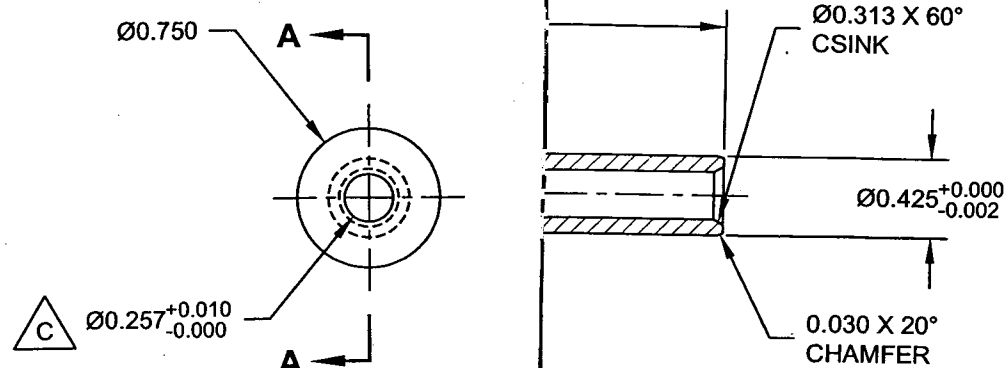
10-4-27

10/10/07



CALCULATED DIMENSION PROVED TO BE TOO LONG.  
MACHINE TO 2-500<sup>+0.000</sup><sub>-0.000</sub> AS INDICATED ON MARKED  
OF DWG.

10.04.27



# **NOTES:**

- 1) MATERIAL: AISI 303 SS ROUND BAR  
PER ASTM A582  
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

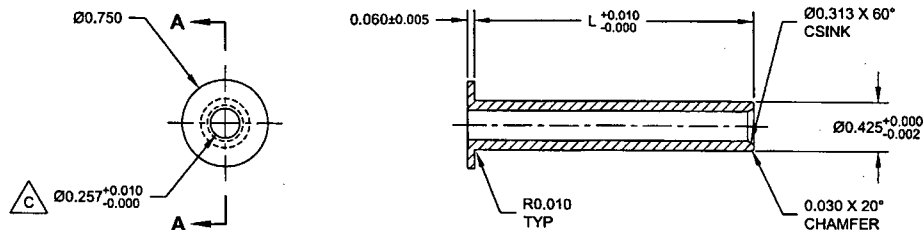
**PRELIMINARY ISSUE**

DESIGN	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.22
DRAWN	ADD COUNTERSINK	PH	06.01.23
CHECKED	NEW ISSUE	PH	05.03.07
MFG. APPR.		BY	DATE
APPROVED			
DE APPR.			
DATE	10.04.22		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3403  
SHEET 1 OF 1  
TITLE BUSHING  
SCALE NTS

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# SECTION A-A

## D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.500	0.07

### NOTES:

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C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN	JL		
DRAWN	JP		
CHECKED	JP		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP		
DATE	10.04.21		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3403  
TITLE BUSHING  
REV. C  
SHEET 1 OF 1  
SCALE NTS

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**RELEASED**  
2010-09-07

# Location/Lot Activity

October 7, 2010 1:31:25 PM

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Criteria : All Items All Locations Lot: 58105 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D3403-5 / Bushing	Main Warehouse ENG	58164	FAUT01		16.0000		16.0000		
					4/27/10	-16.0000	58105	-16.0000		-\$269.78
								-16.0000		-\$269.78
WIP Receipt	D3403-5 / Bushing	Main Warehouse ENG	58105	FAUT01		0.0000		0.0000		
					4/27/10	16.0000	58105	16.0000		\$269.78
								16.0000		\$269.78